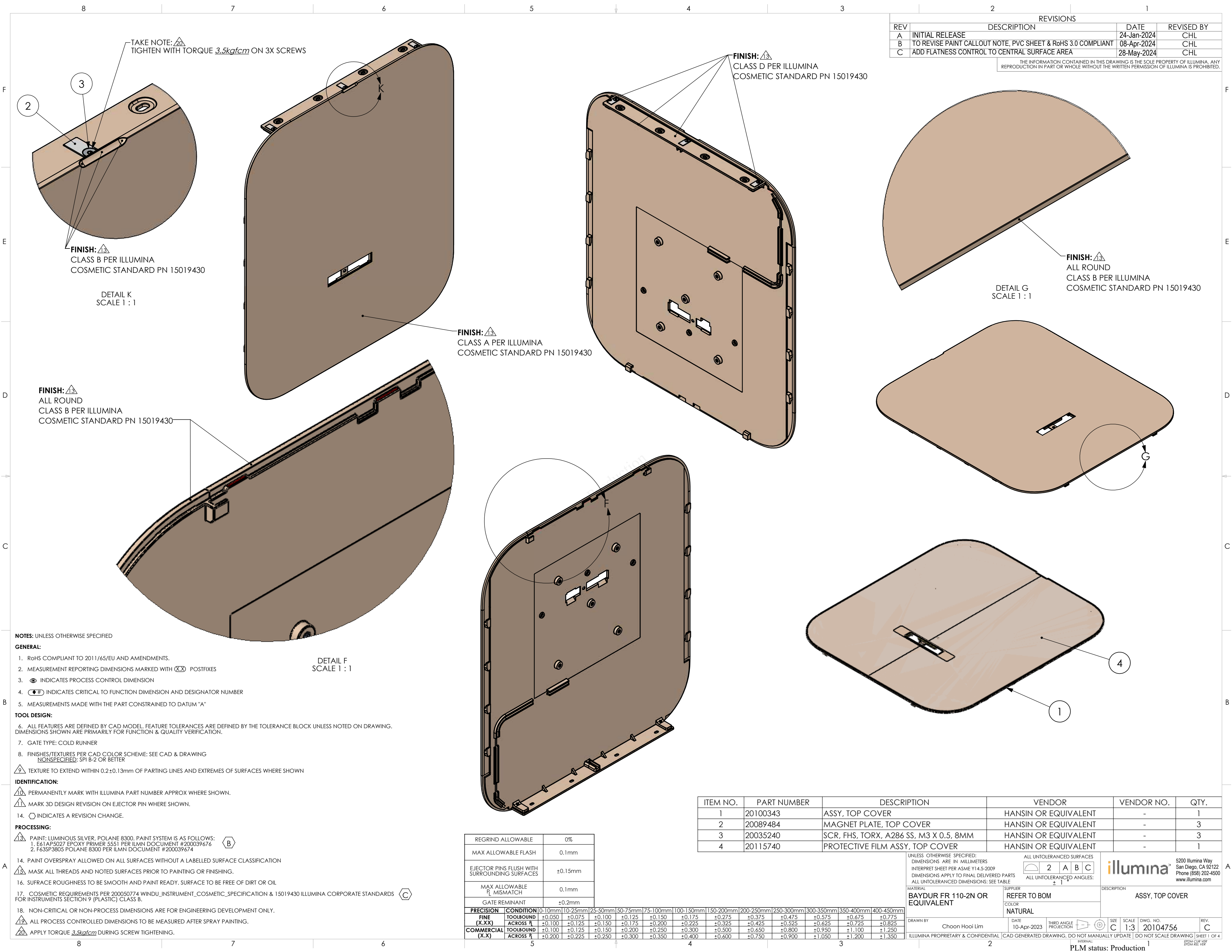
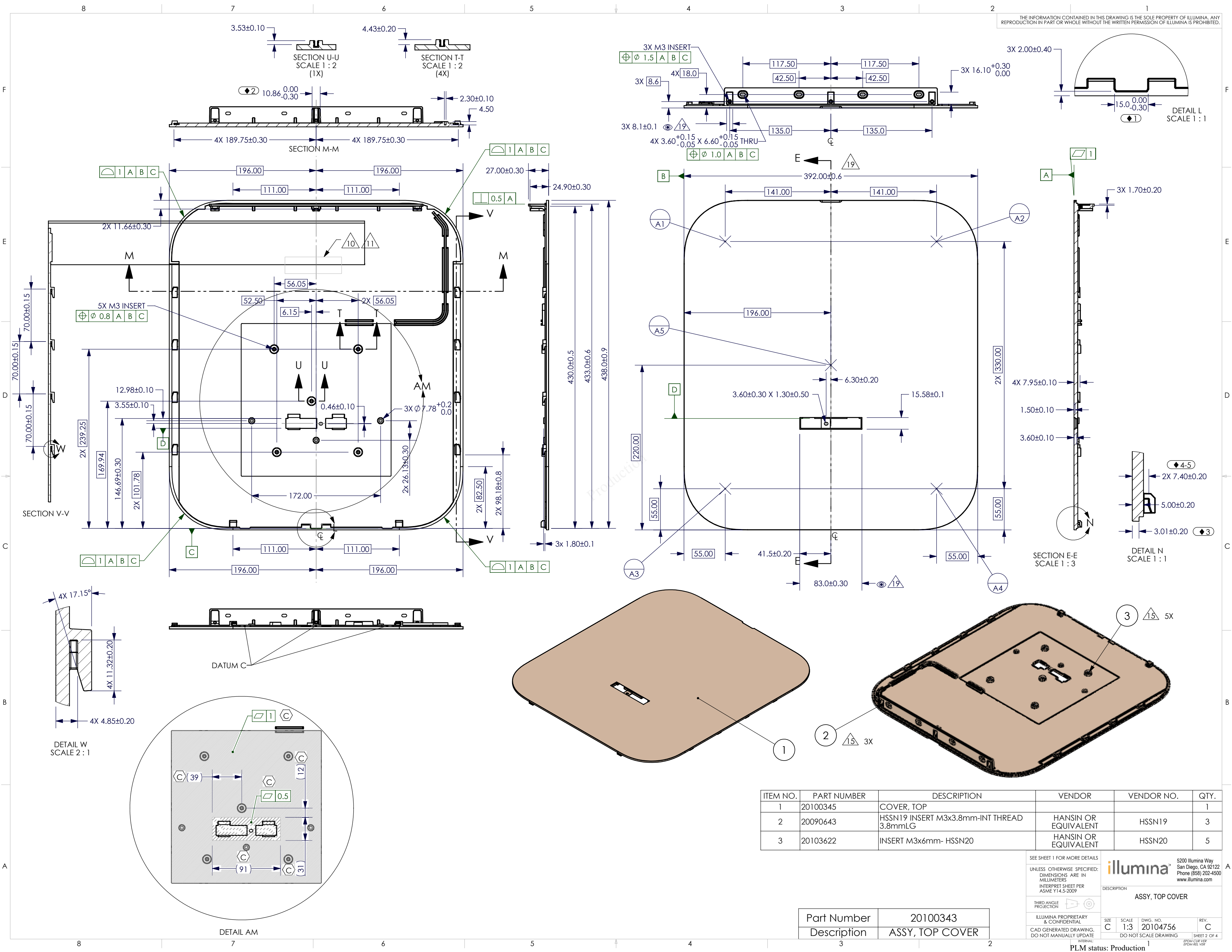


		2	1	
		REVISIONS		
REV	DESCRIPTION	DATE	REVISED BY	
A	INITIAL RELEASE	24-Jan-2024	CHL	
B	TO REVISE PAINT CALLOUT NOTE, PVC SHEET & RoHS 3.0 COMPLIANT	08-Apr-2024	CHL	
C	ADD FLATNESS CONTROL TO CENTRAL SURFACE AREA	28-May-2024	CHL	
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF ILLUMINA. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF ILLUMINA IS PROHIBITED.				



-TAKE NOTE:  TIGHTEN WITH TORQUE 3.5kgfcm ON 3X SCREWS

REGRIND ALLOWABLE		0%
MAX ALLOWABLE FLASH		0.1mm
EJECTOR PINS FLUSH WITH SURROUNDING SURFACES		±0.15mm
MAX ALLOWABLE R _f MISMATCH		0.1mm
GATE REMINANT		±0.2mm
PRECISION	CONDITION	0-10mm 10-25mm 2
FINE (X.XX)	TOOLBOUND ACROSS R _f	+0.050 +0.075
COMMERCIAL (X.X)	TOOLBOUND ACROSS R _f	+0.100 +0.125
	TOOLBOUND ACROSS R _f	+0.100 +0.125
	ACROSS R _f	+0.200 +0.225



ITEM NO.	PART NUMBER	DESCRIPTION	VENDOR	VENDOR NO.	QTY.
1	20100345	COVER, TOP			1
2	20090643	HSSN19 INSERT M3x3.8mm-INT THREAD 3.8mmLG	HANSIN OR EQUIVALENT	HSSN19	3
3	20103622	INSERT M3x6mm- HSSN20	HANSIN OR EQUIVALENT	HSSN20	5

SEE SHEET 1 FOR MORE DETAILS
UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN
MILLIMETERS
INTERPRET SHEET PER
ASME Y14.5-2009

THIRD ANGLE
PROJECTION

ILLUMINA PROPRIETARY
& CONFIDENTIAL
CAD GENERATED DRAWING.
DO NOT MANUALLY UPDATE

5200 Illumina Way
San Diego, CA 92122
Phone (858) 202-4500
www.illumina.com

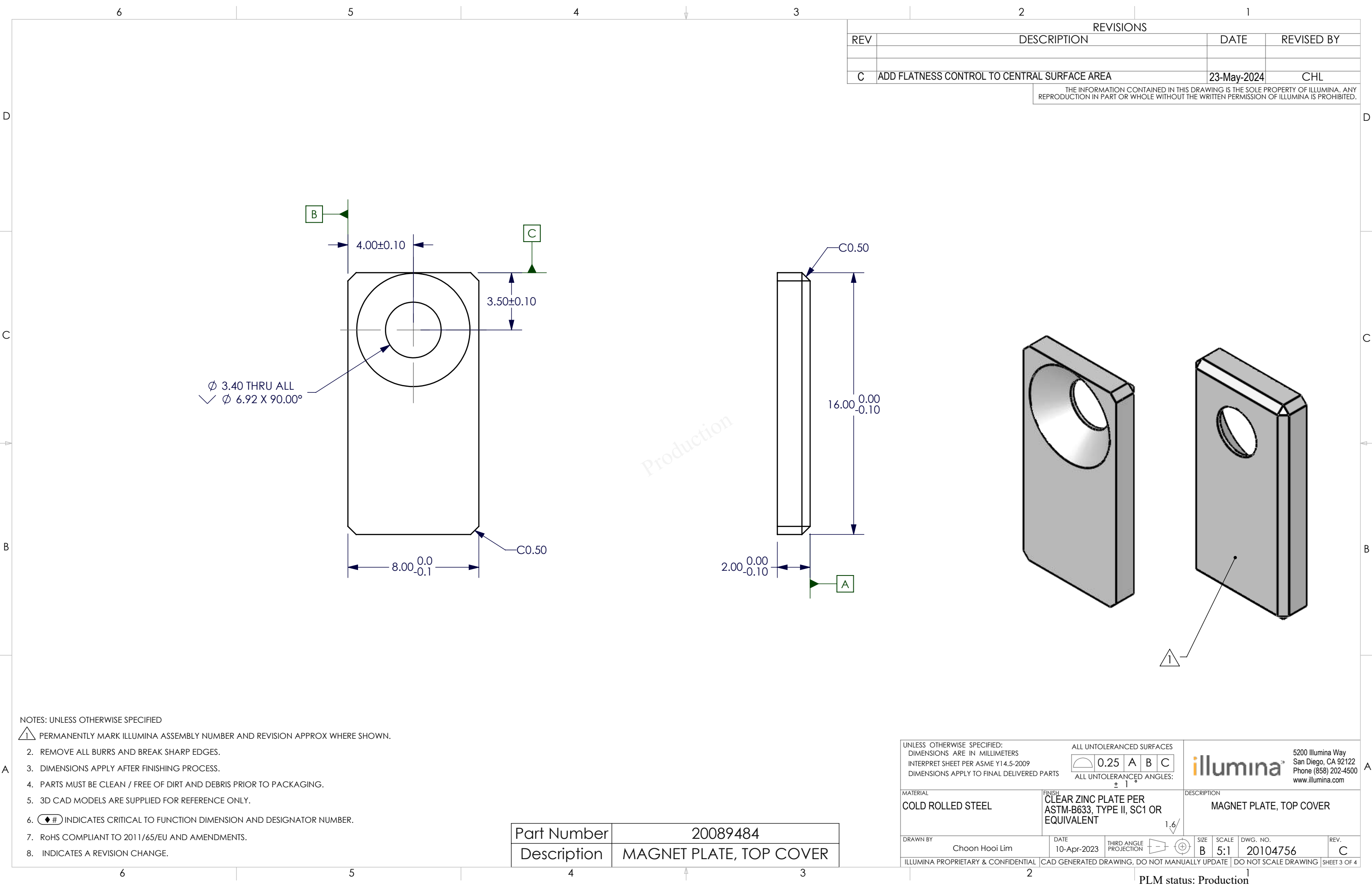
DESCRIPTION
ASSY, TOP COVER

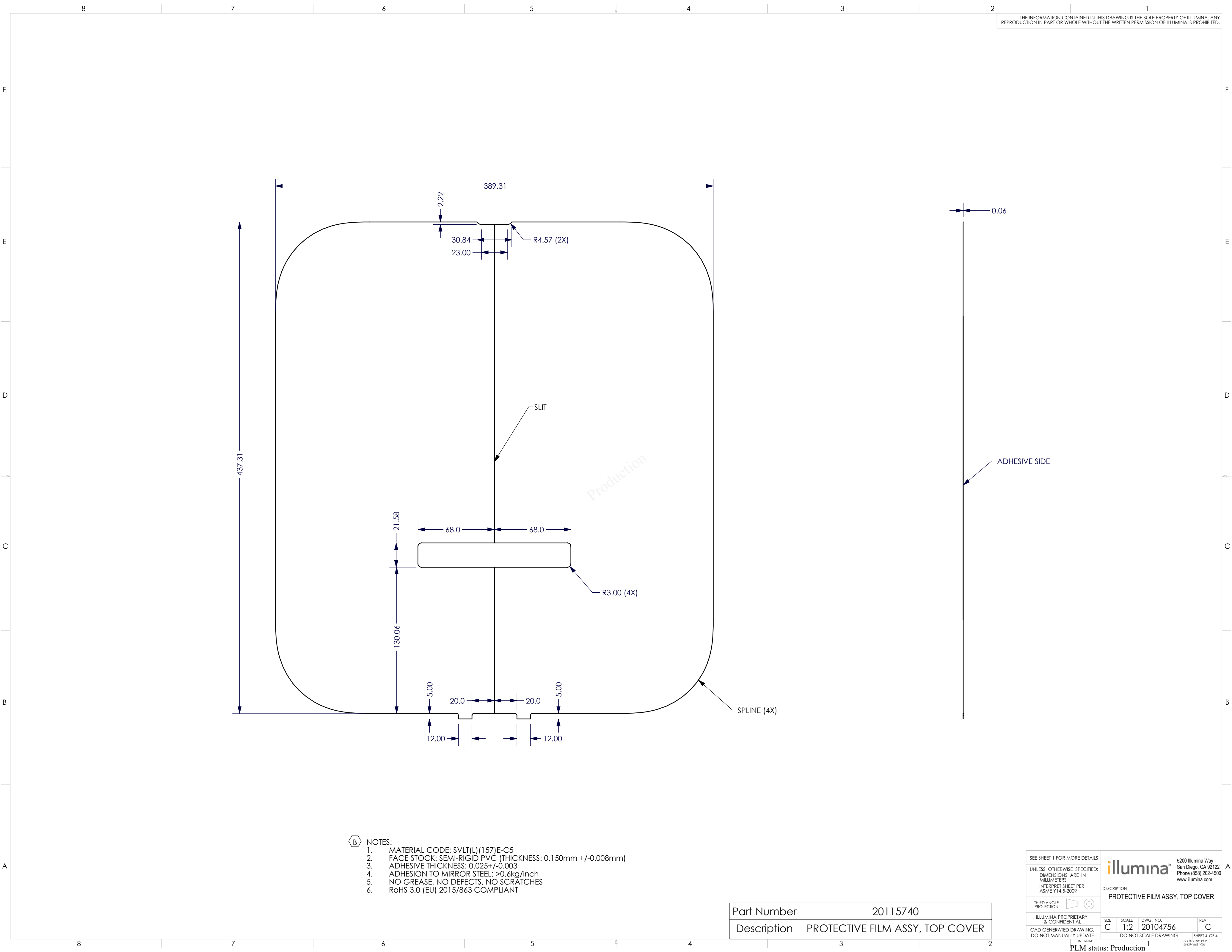
SIZE C	SCALE 1:3	DWG. NO. 20104756	REV. C
-----------	--------------	----------------------	-----------

DO NOT SCALE DRAWING

SHEET 2 OF 4

Part Number	20100343
Description	ASSY, TOP COVER





THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF ILLUMINA. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF ILLUMINA IS PROHIBITED.

- NOTES:**
1. MATERIAL CODE: SVLT(U)(157)E-C5
 2. FACE STOCK: SEMI-RIGID PVC (THICKNESS: 0.150mm +/-0.008mm)
 3. ADHESIVE THICKNESS: 0.025+/-0.003
 4. ADHESION TO MIRROR STEEL: >0.6kg/inch
 5. NO GREASE, NO DEFECTS, NO SCRATCHES
 6. RoHS 3.0 (EU) 2015/863 COMPLIANT

Part Number	20115740
Description	PROTECTIVE FILM ASSY, TOP COVER

SEE SHEET 1 FOR MORE DETAILS		5200 Illumina Way San Diego, CA 92122 Phone (858) 202-4500 www.illumina.com	
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS INTERPRET SHEET PER ASME Y14.5-2009		DESCRIPTION PROTECTIVE FILM ASSY, TOP COVER	
THIRD ANGLE PROJECTION		SIZE C	SCALE 1:2
ILLUMINA PROPRIETARY & CONFIDENTIAL CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE		DWG. NO. 20104756	REV. C
INTERNAL: 1		SHEET 4 OF 4	

PLM status: Production